### **Production Status and Forecast** for the Availability of Rare Earth Materials (and Cobalt)

Steve Constantinides Magnetics & Materials LLC







## Agenda









### Why are magnetic materials so important?

### What do magnetic materials do? They facilitate the...



### Conversion of mechanical into electrical energy

Both soft and permanent magnetic materials



### **Transmission of electrical energy**

Primarily soft magnetic materials



#### **Conversion of electrical into mechanical energy** Both soft and permanent magnetic materials





# **Energy Production and Consumption (USA)**



#### 1 Quad = 10<sup>15</sup> BTU = 1.055 x 10<sup>18</sup> J





# Why are permanent magnets so important?

- Rare Earth magnets are an enabling material
  - Efficiency
  - Miniaturization
- Electric motors consume between 40 and 50% of produced electrical power
  - Per EIA and global estimates
  - Permanent magnet motors are inherently more efficient
- The effort to convert from ICEs to EVs will increase electrical power consumption
  - Charging stations likely to require an expansion to the electric grid
- Permanent magnet motors are more efficient than
  induction motors
  - Variable speed permanent magnet motors are much more efficient
  - Induction motors are optimized for a single rpm





### Agenda

### What's the big deal?



Materials

Supply

Consumption

Summary comments



#### **Balancing Supply and Demand**





## **Naturally Occurring Ferromagnetism**





Hans Bethe

John C. Slater

### **Exchange Interaction**

Heisenberg: quantum theory explanation for ferromagnetism

In physics, the **exchange interaction** is a quantum mechanical effect which increases or decreases the expectation value of the energy or distance between two or more identical particles when their wave functions overlap.





### **Slater-Pauling Curve**







## **Elements in Existing Magnetic Materials**

	Maj	or co	nstit	uent	S		Min	or co	onstit	uents	Comments
Soft Magnetic Materi	als										
Iron	Fe										Low carbon mild steel
Silicon Steel	Fe						Si				Si at 2.5 to 6%
Nickel-Iron	Fe	Ni									Ni at 35 to 85%
Moly Permalloy	Ni	Fe					Мо				Ni at 79%, Mo at 4%, bal. Fe
Iron-Cobalt	Fe	Со					V				23 to 52% Co
Soft Ferrite	Fe	Mn	Ni	Zn			0				Oxygen dilutes, required for structure
Metallic Glasses	Fe	Со	Ni				В	Si	Ρ		Amorphous and nanocrystalline
Permanent Magnets											
Co-Steels	Fe	Со									
Alnico	Fe	Ni	Со	AI	Cu		Ti	Si			
Platinum Cobalt	Pt	Со									
Hard Ferrites	Fe	Sr	(La)	(Co)							Oxygen dilutes; Ba rarely used
SmCo	Со	Sm	(Gd)	Fe	Cu	Zr					Sm is underutilized; excess supply
Neodymium-iron-boron	Fe	Nd	Dy	(Y)	В	Со	Cu	Ga	AI	Nb	
Cerium-iron-boron	Fe	Nd	Ce	В							Limited use in bonded magnets
SmFeN	Fe	Sm	Ν								Interstitial nitrogen; unstable >450 °C
Other											
MnBi	Mn	Bi									Never commercialized
MnAl(C)	Mn	AI					Cu	С			Not successfully commercialized







## Spectrum of magnetic materials

M. A. Willard, "Stronger, Lighter, and More Energy Efficient: Challenges of Magnetic Material Development for Vehicle Electrification" <u>Frontiers of</u> <u>Engineering: Reports on Leading-Edge</u> <u>Engineering from the 2012 Symposium,</u> National Academies Press: Washington, DC (2013) pp. 57-63.



The circle size is proportional to the size of the material's magnetization.

SCIENCE & TECHNOLOGY





### **Rare Earth Magnets**







### Sintered (Dense) Magnet Producers

	)	China	Japan & Korea	USA	Europe
aterials for, an are also, by fa s.	ALNICO	Atlas Magtech Chengdu Amoeba China Hope Magnet HPMG Shanghai Dao Ye <b>Many others</b>	Pacific Metals	Arnold T&S	SG Magnets Ltd Magnetfabrik Bonn Magneti Ljubljana
tion of raw ma ignets. They a et for magnets.	FERRITE	Anshang Dekang BGRIMM DMEGC Dongyang Gelin Jiangmen <b>&gt;50 more</b>	Hitachi SsangYong TDK Ugimag	Hitachi TDK	Magnetfabrik Bonn Magnetfabrik Schramburg
inates produc ermanent ma largest marke	SmCo	Arnold Chengdu Mag Mat'l TianHe Tiannu Group <b>&gt;20 more</b>	Hitachi Shin-Etsu TDK	EEC	Arnold Magnetfabrik Bonn Magnetfabrik Schramburg Vacuumschmelze
China totally don manufacture of, p the	NdFeB*	Anhui Earth-Panda AT&M BGMT Ningbo Jinji San Huan Thinova Yantai Zhenghai Yunsheng	Daido Hitachi Shin-Etsu TDK	(Hitachi)	Magnetfabrik Bonn (not licensed) MS Schramburg Magneti Ljubljana (not licensed) Vacuumschmelze (Neorem) the 8 listed companies are licensed to sell into the USA





# **Global Sales of Permanent Magnets**

		2	010 Actu	al		2016 Estimate					
	<u>tons</u>	<u>%</u>	<u>\$million</u>	<u>%</u>	<u>\$/kg</u>	_	<u>tons</u>	<u>%</u>	<u>\$million</u>	<u>%</u>	<u>\$/kg</u>
NdFeB	80,900	12.3%	6,850	65.2%	84.67		105,000	13.1%	7,250	52.7%	69.05
SmCo	2,310	0.4%	270	2.6%	116.88		3,864	0.5%	345	2.5%	89.29
Ferrite	567,000	86.4%	2,950	28.1%	5.20		685,000	85.5%	5,625	40.9%	8.21
Alnico	5,555	0.8%	375	3.6%	67.51		5,950	0.7%	375	2.7%	63.03
Other	540	0.1%	65	0.6%	120.37		1,450	0.2%	170	1.2%	117.24
Totals	656,305	100.0%	10,510	100.0%	16.01		801,264	100.0%	13,765	100.0%	17.18

Data updated as of 2/1/17.

Sources: Multiple including Wang et al; Benecki, Clagett and Trout; JL Mag; MMPA; Yang Luo; other industry sources.







What's the big deal?

Materials





Consumption

Summary comments



#### **Balancing Supply and Demand**





### **Rare Earth Oxide Production, USGS Data**

**Rare Earth Global Mine Production** 



#### Data through 2016: Mineral Commodity Summaries, USGS





### **REO and NdFeB Magnet Production**



Revised as of 2/1/17





# **Illegal Trade in Rare Earths**

### NdPr Oxide Supply & Demand



5<sup>th</sup> Korea-Northern Territory Business Roundtable; High-Value Magnet-Feed NdPr Rare Earths from Nolans, a new opportunity for Korea, July 2017





# **China Production of REO**

- China Aluminum Corporation
- China Minmetals Corporation
- Ganzhou Rare Earth Group Co. Ltd.
- Guangdong Rare Earth Industrial Group Co. Ltd.
- Inner Mongolia Baotou Steel Union Co. Ltd.
- Xiamen Tungsten Co. Ltd.





October 8-12, 2017 | Pittsburgh, Pennsylvania, USA matscitech.org

Slide 18



# Lynas Production of REO

- Production of rare earth oxides (REO) in FY17: 16,003 tonnes
  - Ready for sale production of neodymium-praseodymium (NdPr) was 5,223 tonnes in FY17 compared to 3,896 tonnes in FY16.
- Record total sales revenue in FY17: \$257.0 million
  - After sales commission
  - Compared with \$191.0 million in FY16
- Mining campaigns
  - Second campaign commenced January 2017; completed May 2017
  - Approximately 240,000 tonnes of ore at 17.8% REO was mined, sufficient for approximately 1 year's production at current rates.
  - Third campaign planned for fall 2017
- Improved global market conditions
  - In second half of the 2017 financial year have continued into the early part of FY18 and are expected to continue
- Lynas has now been operating safely for 5 years





# Lynas Production of REO

- Malawi operations
  - Since fiscal year 2012, no further capital investment has been made on the Kangankunde Rare Earths ("KGK") resource development in Malawi
  - Project remains on hold
- Ready-for-Sale tonnage

	FY14	FY15	FY16	FY17
Ready for sale production volume total (REOt)	3,965	8,799	12,631	16,003
Ready for sale production volume NdPr (REOt)	946	2,258	3,896	5,223 <sup>i</sup>







## $Lynas-CondiSoil^{\textcircled{R}}$

- CondiSoil<sup>®</sup> is a byproduct of mining and beneficiation
  - Renders irrelevant the need for a permanent disposal facility
  - Confirmed by the Atomic Energy Licensing Board and Nuclear Malaysia as "non-radioactive"
- Market ready
  - Registration of CondiSoil<sup>®</sup> with the Department of Environment (DoE) and the Department of Agriculture
  - Approval is expected very soon
- CondiSoil<sup>®</sup> can improve farming yield
  - Has been tested on padi, corn, kenaf and palm oil crops







# Mountain Pass Rare Earth Mine - Update

Magnequench Update: Neo Performance Materials - September 26, 2017 In 2016, Oaktree Capital Group LLC, as Molycorp's biggest secured creditor, took over a collection of Molycorp's most valuable assets and brought them out of bankruptcy under the name Neo Performance Materials (NPM).

NPM is now a private company with corporate offices in Toronto, Ontario, Canada, Greenwood Village, Colorado and Beijing, China. NPM is organized along three business segments: Neo Chemicals and Oxides, Neo Magnequench and Neo Rare Metals. Magnequench has been in business since the 1980's and has a wide range of products under its patent portfolio, which covers rapidly solidified NdFeB-based powders and magnets produced with those powders.

NPM is reportedly now weighing an initial public offering or an outright sale, according to people familiar with the matter. The company hasn't determined which avenue it will pursue, but some expect them to file for an IPO in October, 2017.

Source: Bloomberg Technology







### Mountain Pass Rare Earth Mine - Update

- Potential new owner: MP Mine Operations LLC (MPMO)
  - Chinese-led consortium including rare earths miner Shenghe Resources
  - Bankruptcy auction winning bid of \$20.5 million
- Prior to the auction, Oaktree (an investor in Molycorp) filed a lawsuit against JHL and QVT over the mineral rights – status unknown
- As of now, nothing has been reported from the US Government Committee on Foreign Investment

Further information is available on a continuing basis in *The Magnet Industry Newsletter* published bi-monthly and available by subscription from Walter T. Benecki LLC: www.waltbenecki.com/newsletter.html







### Alkane Resources Ltd.

- Two projects
  - Tomingley Gold Operations Pty Ltd (TGO)
  - Australian Strategic Materials Ltd (ASM)
    - Dubbo Project
- Dubbo Zirconia Project (DZP)
  - Zirconium, Hafnium, Niobium
  - Rare Earths





### Alkane Resources Ltd. - DZP



Total output approximately 25,200 tpa of all products

Tonnage based upon recoveries developed from mass balances of the demonstration pilot plant. \* Start up output. 200tpa potential depending upon market demand

Resource lifespan: greater than 80 years Capital cost is estimated to be approximately US\$1B Financing options have been initiated with the assistance of Sumitomo Mitsui Banking Corporation.

Production is anticipated in 2019 pending completion of funding arrangements.







### **Alkane Resources Ltd. - DZP**



Tonnage based upon recoveries developed from mass balances of the demonstration pilot plant & preliminary solvent extraction stages on site at the DP.

Information from Alkane Resources website and linked presentations. Figures on this and prior slide from June 2017.





### Arafura Resources Ltd. - Nolans

- Capex: US\$680m
- 14,000 tpa TREO
- 23 year life
- Offshore separation at OCI Co. Ltd. (South Korea) add'I capex: US\$85m









### **Greenland Minerals and Energy Ltd. - Kvanefjeld Project**

- Globally unique, and significant multi element project
- Rare earth elements, uranium, zinc, fluorspar
  - Potential for further by-products
- Located in accessible southern Greenland, close to infrastructure
- Advanced project status
   – permitting underway, regulatory framework established
- Industrial project partner
   – Shenghe Resources Holding
   –
   12.4%shareholder
- Brings downstream rare earth processing, international customer base







### **Greenland Minerals and Energy Ltd. - Kvanefjeld project**



#### >1 billion tonnes defined (JORC 2012), <15% of prospective area evaluated









# **Ucore Rare Metals**

- Bokan Mountain
  - 11 year mine life
  - 2250 tpa TREO
    - Includes 95 tpa Dy<sub>2</sub>O<sub>3</sub> and 515 tpa Y<sub>2</sub>O<sub>3</sub>
- SuperLig® Process
  - Molecular Recognition Technology
  - Developed by IBC Advanced Technologies, Inc.
  - Ucore applying MRT to
    - Rare earth ore processing (Bokan + other mines)
    - Coal ash metals reclamation
    - Metals separation from oil sand tailings
    - Market scrap recycling







# **Recycling of REE-Containing Products**

- Collection challenge
  - Require strategies for efficient collection of EOL products
    - Lease versus purchase
    - Deposit return
  - Transportation to recycling centers
- Processing challenge
  - Diversity of products likely to require a diversity of processes
  - Variation in contained REEs
  - Highly variable content percentage from fractional percentages of products to major portions
    - Trace amount of bulk product: phosphors, LEDs fluorescent lamps, and high performance alloys, catalysts
    - Major fraction: magnets in motors/generators, loudspeakers
- Recovery of REEs from waste streams (Fe, coal, oil)
- Design for Recycling







# **Recycling of Magnets: Example**

- Clean "hard" scrap (magnets)
  - Directly re-introduced into the magnet manufacturing process
  - Crushed powder can be chemically modified and used in bonded magnets
- Reacted fines (magnets) and melt dross (alloys)
  - Require reduction back to the metal
    - Molecular Recognition Technology (Ucore)
    - Penn State method using a new organic compound (H3TriNOx) for binding rare earth cations
    - Rare Earth Salts chemical process
    - Conventional processing





# **Organizations Engaged in Recycling Efforts**

Google search returns 1.5 million hits – literally too many to list... three examples shown here

- CMI (Critical Materials Institute)
   Mines (Colorado School of Mines)
- CR3 (Mines, Worcester Polytechnic, others)
- Rare Earth Salts & Medallion Resources
- Urban Mining Co.

# Excellent overview of recycling of rare earths

"Recycling of rare earths: a critical review"; Binnemans et al.; May 2013 Downloaded from:

 $http://www.kuleuven.rare3.eu/wp-content/plugins/rare/images/papers/JCLEPRO\_Binnemans\_REE\_Recycling\_May2013.pdf$ 





### Raw Material Sourcing – Comparing <u>REEs</u> & Cobalt



Country	Estimated Number of Facilities	Estimated TREO Production Capacity (tonnes)	Current Rare Earth Products Yielded	Estimated Capacity Utilization (%)	
China	59+	<b>83%</b> 320,000	Separated REOs, mixed REOs	33%	
Brazil	1	2,000	Separated REOs, mixed REOs	8%	
Estonia	1	3,000	Separated REOs	90%	
France	1	9,000	Separated REOs	25%	
India	2	2,500	Mineral concentrates	80%	
Kazakhstan	1	4,000	4,000 RE chloride		
Malaysia	2	22,600	Separated REOs, mixed REOs, mineral concentrates	45%	
Russia	1	4,000	Separated REOs, RE chloride, RE carbonate	60%	
U.S.	1	20,000	Separated REOs	75%	
Vietnam	2	2,500	Separated REOs, mixed REOs, mineral concentrates	9%	
World	71+	389,600		36%	

RARE EARTH MARKET OUTLOOK: SUPPLY, DEMAND, AND PRICING FROM 2014 - 2020 Adamas Intelligence: Critical Metals and Minerals Research - October 1, 2014





### Raw Material Sourcing – Comparing REEs & Cobalt

	Year 201	L5 Producti	ion		
Country	Min	e	Refin	ery	-
Country	Tonnes (Co-c	ontained)	Tonnes (Co	content)	
Australia	6,000	4.8%	5,150	5.3%	
Belgium	-	-	6,306	6.5%	
Botswana	316	0.3%	-	-	China: 50.0% of refinery output
Brazil	3,800	3.0%	1,300	1.3%	China. 50.0 % Of rennery Output
Canada	6,904	5.5%	4,072	4.2% 🗸	
China	7,700	6.1%	48,700	50.0%	
Congo (Kinshasa)	63,000	50.1%	3,141	3.2%	
Cuba	4,300	3.4%	-	-	
Finland	440	0.4%	9,615	9.9%	
France	-	-	133	0.1%	Conser EO 40/ of mine output
India	-	-	150	0.2%	• Congo: 50.1% of mine output
Indonesia	1,300	1.0%	-	-	
Japan	-	-	4,259	4.4%	
Madagascar	3,700	2.9%	3,464	3.6%	
Morocco	2,600	2.1%	1,722	1.8%	
New Caledonia	3,680	2.9%	-	-	
Norway	-	-	3,100	3.2%	
Papua New Guinea	2,505	2.0%	-	-	
Philippines	4,300	3.4%	-	-	
Russia	6,200	4.9%	2,040	2.1%	
South Africa	3,000	2.4%	1,300	1.3%	
United States	760	0.6%	-	-	
Vietnam	277	0.2%	-	-	
Zambia	4,600	3.7%	2,997	3.1%	Data from LISCS Mineral
Zimbabwe	360	0.3%	-	-	
Totals (rounded)	125,700		97,400		Commonly Summanes





### **Material Prices - Cobalt**







### **Material Prices - Cobalt, Inflation Adjusted**







What's the big deal?

Materials

Supply



Summary comments



#### **Balancing Supply and Demand**





## Populations and Markets, by Region

Region	Population 2017	Yearly Change	Forecast 2030	World Share
Asia	4,504,428,373	0.94%	5,039,637,399	66.7%
Africa	1,256,268,025	2.55%	1,699,457,399	22.5%
Europe	742,073,853	0.08%	749,229,191	9.9%
Latin America and the Caribbean	645,593,253	1.02%	729,201,164	9.7%
North America	361,207,811	0.73%	394,151,461	5.2%
Oceania	40,690,786	1.43%	48,249,541	0.6%
World	7,550,262,101		8,659,926,155	

http://www.worldometers.info/world-population/population-by-country/





## Where are Rare Earths Used?

Application	<b>Rare Earths</b>	Advantages
Batteries (NiMH)	La, Ce, Pr, Nd	High energy density energy storage vehicle electric batteries for EV and hybrid vehicles
Catalysts Automotive	Ce, La, Nd	Catalyzes complete combustion in exhaust gases to meet stricter emissions standards
Catalysts Hydrocarbon Cracking	La, Ce, Pr, Nd	Petroleum production: hydrocarbon cracking for normal grades and improved yields from heavy oils and tars
Catalysts Synthetic Rubber	Nd	Nd-catalized styrene-butadene for "easy rolling" tires
Ceramics	Y	Stabilization and strengthening
Fiber Optics	Er, Y, Tb, Eu	Reduction of signal loss during transmission
Glass Additives	Ce, La, Nd	"Decolorizes" glass, changes refractive indices, reduces transmission of selected frequencies (UV), prevents CRT "washout"
Magnetic disc data storage	Gd, Tb	Improved areal density of magnetic disc films
Magneto-strictive alloys	Tb, Dy	Greatly enhanced sensitivity with rare earths
Magnets	Ce, Nd, Pr, Dy, Tb, Sm, Gd, Y	Motors, generators, EV and hybrid vehicle drives, consumer electronic controls, hard disks, CD-ROM's, speakers, cordless power tools, MRI's, etc.
Metal Alloy Modifiers	Ce, Er	Aluminum structure refinement; high temperature creep resistance, better impact strength, improved iron ductility
Phosphors	Eu, Y, Tb, La, Ce	CFL's (compact fluorescent lamps), TV's and CRT monitors, LED's, LCD's, portable electronics
Plating & Galvanizing	Ce, La	Ce enhances plating, La improves zinc galvanizing
Polishing Powders	Ce, La	Oxides used as polishing agents for TV's, LCD's mirrors, telescope lenses, silicon chips
Refrigeration	Gd, La	Magneto caloric effect





### **Rare Earth Oxide Consumption by Application**

2015

Source:

The Rare Earths Industry in 2016, "Thriving but threatened by illegal production in China"; Prof. Dudley J. Kingsnorth

2020

ths )	APPLICATION	CHINA	JAPAN	USA	OTHERS	TOTAL	SHARE %
Ear 15%	Catalysts	13,000	4,000	9,000	2,000	28,000	19%
are +/- :	Glass	6,000	1,000	750	750	8,500	6%
	Polishing	14,500	2,500	2,000	1,000	20,000	14%
lob t Rl	Metal Alloys	19,500	3,500	1,500	1,000	25,500	17%
d G 5E (	Magnets	35,500	7,000	1,500	1,000	45,000	31%
ate 201	Phosphors	4,500	500	250	250	5,500	4%
in .	Ceramics	3,000	500	1,500	500	5,500	4%
: Es and	Other	4,000	1,000	2,500	500	8,000	5%
le 3 em	Total	100,000	20,000	19,000	7,000	146,000	100%
Tab D	Share %	68%	14%	13%	5%	100%	

	APPLICATION	CHINA	JAPAN	USA	OTHERS	TOTAL	SHARE %
55%	Catalysts	16,000	5,000	9,500	2,500	33,000	17%
al e	Glass	8,500	2,000	1,000	1,000	12,500	6%
	Polishing	17,500	3,500	2,500	1,500	25,000	13%
t RE	Metal Alloys	28,000	5,000	3,000	2,000	38,000	19%
	Magnets	50,000	9,000	4,000	2,000	65,000	33%
ale 202	Phosphors	4,500	500	250	250	5,500	3%
in the second	Ceramics	4,000	1,500	750	750	7,000	4%
and	Other	7,500	2,000	3,000	1,500	14,000	7%
e de	Total	136,000	28,500	24,000	11,500	200,000	100%
	Market Share	68%	14%	12%	6%	100%	-







# Major and Developing Uses of Neo Magnets

- HDD (Global): mature data storage products
  - Magnet total weight consumed in 2015 is estimated = 7,600 tonnes declining thereafter

#### • Hybrid and electric cars & trucks (Global): in growth phase

- Estimates of between 6 and 10 million hybrids to be manufactured in 2020
- Each hybrid vehicle utilizes an average of 2 kg of neo magnets in drive and other sensor and motor applications: electric power steering, electric brakes, e-Turbo, speakers, etc.
- Total neo magnet usage in 2015 = 4,000 rising to 18,000 tpa in 2020
- Wind turbines (Global): generation IV permanent magnet generators ramping up
  - Between 200 (hybrid) and 500-600 kg (direct drive) neo magnets per MW output
  - Replacement of a 500 MW (average-size) coal-fired power plant could require ~275 tonnes of neo magnets
  - Global 2015 consumption = **8,500 tonnes** rising to **10,500 tpa** in 2020
- **EB** (electric bicycles) (primarily in Asia): large and growing application
  - 65-350+ grams of neo magnets per EB
  - 20 million sold in China in 2009; forecast growth to 68 million per year globally in 2020
  - Annual neo magnet usage in 2015 = **9,400** rising to **13,100 tpa** by 2020

#### • Air Conditioning (primarily southeast Asia and India)

- In rapid growth phase
- Use permanent magnet reluctance type motors to achieve ~20% efficiency gains
- Neo usage in 2014= >4,000 tonnes

### Acoustic transducers and miniature applications

- More than 6.8 billion cell phones currently connected use speakers and vibrator motors
- Speakers in transportation more than 280 million speakers per year
- Speakers, ear buds, headphones
   Neo usage in 2015 = >4,500 tpa

#### 2015: 6.8 billion cell phones were connected









## **Alternative Powertrain Types**

Hybrid Electric Vehicle	
Uses both an electric motor and an internal combustion engine to propel the vehicle.	Prius
Plug-In Hybrid Electric Vehicle (PHEV)	
Plugs into the electric grid to charge battery - is similar to a pure hybrid and also utilizes an internal combustion engine.	Plug-in Prius
Extended Range Electric Vehicle (EREV)	
Operates as a battery electric vehicle for a certain number of miles and switches to an internal combustion engine when the battery is depleted.	Chevy Volt
Battery Electric Vehicle BEV)	
Powered exclusively by electricity from its on- board battery charged by plugging into the grid.	Leat; Tesla Model S; Chevy Bolt

**Examples** 

Honda FCX Clarity;

Hyundai Tuscon

#### FCEV Fuel Cell (Electric) Vehicle (FCEV)

Converts the chemical energy from a fuel, such as hydrogen, into electricity.



HEV

PHEV

EREV

BEV





	<b>20</b> <sup>2</sup>	17 Data	annua	l sales b	based c	on sales	s throug	gh July	
	Manufacturer	Hybrid	PHEV	BEV	CNG	FCEV	Diesel	Total	Total%
	Accura	1,812	-	-	-	-	-	1,812	0.29%
	Audi	-	4,008	-	-	-	139	4,147	0.67%
	BMW	-	10,740	6,159	-	-	4,330	21,229	3.41%
	GM	4,807	21,483	16,418	-	-	13,179	55,887	8.97%
	Fiat - Chrysler	-	2,558	3,638	-	-	1,515	7,711	1.24%
	Ford	73,269	18,830	2,067	-	-	42,072	136,238	21.88%
	Honda	23,398	-	58	-	645	-	24,101	3.87%
	Hyundai	22,358	2,700	343	-	36	-	25,437	4.08%
	Infiniti	1,797	-	-	-	-	-	1,797	0.29%
	Jaguar	-	-	-	-	-	5,230	5,230	0.84%
	Jeep	-	-	-	-	-	1,243	1,243	0.20%
	Kia	29,434	891	1,682	-	-	-	32,007	5.14%
	Land Rover	-	-	-	-	-	6,046	6,046	0.97%
	Lexus	22,990	-	-	-	-	-	22,990	3.69%
	Mercedes	5	2,109	682	-	-	139	2,935	0.47%
	Mini Cooper	-	146	-	-	-	-	146	0.02%
	Mitsubishi	-	-	10	-	-	-	10	0.00%
	Nissan	667	-	14,625	-	-	-	15,292	2.46%
	Porsche	-	1,966	-	-	-	-	1,966	0.32%
	Smart	-	-	98	-	-	-	98	0.02%
	Subaru	69	-	-	-	-	-	69	0.01%
	Tesla	-	-	39,651	-	-	-	39,651	6.37%
	Toyota	173,841	19,435	-	-	1,354	-	194,630	31.25%
	Volkswagen	106	-	3,763	-	-	16,574	20,443	3.28%
	Volvo	-	1,682	-	-	-	-	1,682	0.27%
	TOTAL	354,553	86,548	89,194	0	2,035	90,467	622,797	100.00%
	% of alt. fuel	56.93%	13.90%	14.32%	0.00%	0.33%	14.53%	100.00%	
17 —	→ % of total Mkt	2.11%	0.51%	0.53%	0.00%	0.01%	0.54%	3.70%	
16 —	→ % of total Mkt	1.99%	0.42%	0.48%	0.00%	0.01%	0.79%	3.68%	

Data source: www.hybridcars.com

MATSCITECH ORG





### Steve's Forecast - USA Market, Sep 2017







# **Magnet Requirements for EVs**

	Total Market, millions		% EV (inc. hybrid)		No. EV (inc. hybrid)		Magnets Req'd, tons	
Year	USA	Global	USA	Global	USA	Global	USA	Global
2015	17.4	88.0	2.9%	3.5%	0.5	3.1	631	3,850
2020	17.2	103.0	9.7%	14.0%	1.7	14.4	2,086	18,025
2025	17.1	113.0	20.1%	35.0%	3.4	39.6	4,296	49,438
2030	17.0	119.0	30.0%	50.0%	5.1	59.5	6,375	74,375
2040	17.0	125.0	50.0%	80.0%	8.5	100.0	10,625	125,000

Vehicle quantities shown in millions

Average kg NdFeB magnets per traction drive system = 1.25 Extreme case in 2040:

All cars are EV = 125,000,000 vehicles

1.25 kg per vehicle traction drive = 156,250,000 kg = 156,250 tons of magnets

156,250 tons of NdFeB magnets requires 416,000 tons of REO

REO production \* 37.8% = NdFeB magnet output NdFeB magnets / 37.8% = REO required



### Wind Power - Types and Locations







# **Global Wind Power Generation: Total and PM**



#### Sources: GWEC; China Wind Energy Assoc.; numerous news stories





### **Direct and Hybrid Drive Generator: Magnet Requirements**







What's the big deal?

Materials

Supply

Consumption



### **Summary comments**

#### **Balancing Supply and Demand**





# Summary

- Soft and permanent magnets are essential to modern life
- The strongest permanent magnets incorporate rare earth elements
- Rare earth permanent magnets are increasingly important for electrical efficiency
- Supply and demand is too easily out of synch and requires long periods to bring back into balance
- Without additional sources of REEs coming onstream in 2-5 years, it is likely there will be shortages and price spikes such as in 2011



